

# MED16-6606

## RTV silicone dispersion

### DESCRIPTION

- One part, silicone adhesive dispersed in heptane
- Cures at room temperature upon exposure to atmospheric moisture

### APPLICATION

- Suitable for applying in thin sections
- For use as an adhesive for bonding and sealing various substrates including silicone, metal urethane and other plastics
- Apply by dipping, spraying or brushing

NuSil® MED16-6606 shall not be considered for use in human implantation for a period of greater than 29 days.

### PROPERTIES

Typical Properties	Average Result	Standard	NT-TM
<b>Uncured:</b>			
Viscosity	105 cP (105 mPas)	ASTM D1084, D2196	001
Appearance	Translucent	ASTM D2090	002
Non-Volatile Content	30%	ASTM D2288	004
<b>Cured: 72 hours minimum at ambient temperature and humidity</b>			
Specific Gravity	1.12	ASTM D792	003
Durometer, Type A	20	ASTM D2240	006
Tensile Strength	1,240 psi (8.5 MPa)	ASTM D412	007
Elongation	800%	ASTM D412	007
Tear Strength	120 ppi (21.0 kN/m)	ASTM D624	009
Tissue Culture (Cytotoxicity Testing)	Pass	USP <87> ISO 10993-5	061
Elemental Analysis of Trace Metals	Pass	ASTM E305	131

The test data shown for this material is the average value for typical properties. All of these properties may not be tested on a lot to lot basis and cannot be used to draft specifications. Please [contact](#) NuSil for assistance and recommendations in establishing limits for specifications.

## INSTRUCTIONS FOR USE

### Mixing

Thoroughly stir material to ensure homogeneity. Exercise care to prevent solvent loss during deairing. For thin film applications, dispersions may be further diluted by adding appropriate solvent. Mixer design/size/type, blade/propeller type, shear/RPM levels, and heat generated during mixing, are important parameters and should be addressed in order to have an adequately mixed dispersion.

Warning: Consult the SDS for MED16-6606 prior to use, as its solvent carrier is hazardous.

### Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply full vacuum to a suitable container of at least four times the volume of material being de-aired. Hold vacuum until bulk deaeration is complete.

### Use

Make sure to apply under a fume hood or in a well-ventilated environment. Reference cure schedule for devolatilization times. For further information, please see NuSil's [A Guide to Silicone Dispersions – Strategies for Processing and Troubleshooting](#).

Note: Some bonding applications may require the use of a primer. NuSil's MED-160 is recommended. For more information on primer selection, visit [www.nusil.com](http://www.nusil.com) and review [Choosing a Silicone Primer/Adhesive System](#).

### Storage

Most dispersions are stored prior to application. It is important to note that NuSil recommends keeping the dispersion in its original container when possible, tightly sealed and stored below 40° C. Care should be taken to prevent solvent evaporation and contamination during long or short term storage.

## FDA MASTER FILE

A Master File for MED16-6606 has been filed with the U.S. Food and Drug Administration. Customers interested in authorization to reference the Master File must [contact](#) NuSil.

## REACH COMPLIANCE

Please [contact](#) NuSil's Regulatory Compliance department with any questions or for further assistance.

### Packaging

1 Pint (0.390 kg)  
1 Gallon (2.88 kg)  
5 Gallon (15.6 kg)  
1 Drum (140 kg)

### Warranty

12 Months

## SPECIFICATIONS

Do not use the typical properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil for assistance and recommendations in establishing limits for specifications.

## WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil provides a specific written warranty of fitness for a particular use, NuSil's sole warranty is that the product will meet NuSil's then current specification. NuSil specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil expressly disclaims any liability for incidental or consequential damages.

## WARNINGS ABOUT PRODUCT SAFETY

NuSil believes, to the best of its knowledge, that the information and data contained herein are accurate and reliable. The user is responsible to determine the material's suitability and safety of use. NuSil cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil makes no warranty concerning fitness for any use or purpose. NuSil has completed no testing to establish safety of use in any medical application.

NuSil has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil for assistance and recommendations when establishing specifications.) When considering the use of NuSil products in a

particular application, review the latest Material Safety Data Sheet and [contact](#) NuSil with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

### PATENT / INTELLECTUAL PROPERTY WARNING

NuSil disclaims any expressed or implied warranty against the infringement of any domestic or international patent/intellectual property right. NuSil does not warrant the use or sale of the products described herein will not infringe the claims of any domestic or international patent/intellectual property right covering the product itself, its use in combination with other products, or its use in the operation of any process.



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