

# MED-4020 Part A

## Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830  
Revision date: 09/04/2020 Date of issue: 16/01/2014

Version: 3.0

## SECTION 1: Identification of the Substance/mixture and of the Company/Undertaking

### 1.1. Product Identifier

Product form	Mixture
Product Name	MED-4020 Part A
Synonyms	Silicone Elastomer

### 1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

#### 1.2.1. Relevant Identified Uses

Use of the Substance/Mixture For professional use only.

#### 1.2.2. Uses Advised Against

No additional information available

### 1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology Europe  
1198 Avenue Maurice Donat  
Le Natura Bt. 2  
06250 Mougins  
France  
+33 4 92 96 93 31  
[ehs@nusil.com](mailto:ehs@nusil.com)  
[www.nusil.com](http://www.nusil.com)

### 1.4. Emergency Telephone Number

Emergency Number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC  
(International and Maritime)  
+(44)-870-8200418  
+(353)-19014670

## SECTION 2: Hazards Identification

### 2.1. Classification of the Substance or Mixture

**Classification According to Regulation (EC) No. 1272/2008 [CLP]**

Not classified

### 2.2. Label Elements

**Labelling According to Regulation (EC) No. 1272/2008 [CLP]**

No labelling applicable

### 2.3. Other Hazards

Contains vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

Other Hazards Not Contributing to the Classification	Exposure may aggravate pre-existing eye, skin, or respiratory conditions.
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## SECTION 3: Composition/Information on Ingredients

### 3.1. Substances

Not applicable

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## Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 3.2. Mixture

Name	Product Identifier	%	Classification According to Regulation (EC) No. 1272/2008 [CLP]
Octamethylcyclotetrasiloxane	(CAS-No.) 556-67-2 (EC-No.) 209-136-7 (EC Index-No.) 014-018-00-1	< 1	Flam. Liq. 3, H226 Acute Tox. 4 (Oral), H302 Repr. 2, H361f Aquatic Chronic 4, H413
Decamethylcyclopentasiloxane	(CAS-No.) 541-02-6 (EC-No.) 208-764-9	< 5	Not classified
Dodecamethylcyclohexasiloxane	(CAS-No.) 540-97-6 (EC-No.) 208-762-8	< 5	Not classified

## SECTION 4: First Aid Measures

### 4.1. Description of First-aid Measures

First-Aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-Aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-Aid Measures After Skin Contact	Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists.
First-Aid Measures After Eye Contact	Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.
First-Aid Measures After Ingestion	Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Effects	Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/Effects After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Effects After Skin Contact	Prolonged exposure may cause skin irritation.
Symptoms/Effects After Eye Contact	May cause slight irritation to eyes.
Symptoms/Effects After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None expected under normal conditions of use.

### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

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### SECTION 5: Firefighting Measures

#### 5.1. Extinguishing Media

Suitable Extinguishing Media	Water spray, fog, carbon dioxide (CO <sub>2</sub> ), alcohol-resistant foam, or dry chemical.
Unsuitable Extinguishing Media	Do not use a heavy water stream. Use of heavy stream of water may spread fire.

#### 5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard	Not considered flammable but may burn at high temperatures.
Explosion Hazard	Product is not explosive.
Reactivity	Hazardous reactions will not occur under normal conditions.

#### 5.3. Advice for Firefighters

Precautionary Measures Fire	Exercise caution when fighting any chemical fire.
Firefighting Instructions	Use water spray or fog for cooling exposed containers.
Protection During Firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.

### SECTION 6: Accidental Release Measures

#### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures	Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapour, mist, spray).
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##### 6.1.1. For Non-Emergency Personnel

Protective Equipment	Use appropriate personal protective equipment (PPE).
Emergency Procedures	Evacuate unnecessary personnel.

##### 6.1.2. For Emergency Responders

Protective Equipment	Equip cleanup crew with proper protection.
Emergency Procedures	Ventilate area. Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

#### 6.2. Environmental Precautions

Prevent entry to sewers and public waters.

#### 6.3. Methods and Materials for Containment and Cleaning Up

For Containment	Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods For Cleaning Up	Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

#### 6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

### SECTION 7: Handling And Storage

#### 7.1. Precautions for Safe Handling

Precautions for Safe Handling	Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing vapours, mist, spray.
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According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Hygiene Measures

Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures

Comply with applicable regulations.

Storage Conditions

Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials

Strong acids, strong bases, strong oxidizers.

### 7.3. Specific End Use(S)

For extrusion, transfer and compression molding and calendaring. For professional use only.

## SECTION 8: Exposure Controls/Personal Protection

### 8.1. Control Parameters

No additional information available

### 8.2. Exposure Controls

Appropriate Engineering Controls

Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment

Gloves. Protective clothing. Protective goggles.



Materials for Protective Clothing

Chemically resistant materials and fabrics.

Hand Protection

Wear protective gloves.

Eye Protection

Chemical safety goggles.

Skin and Body Protection

Wear suitable protective clothing.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information

When using, do not eat, drink or smoke.

## SECTION 9: Physical and Chemical Hazards

### 9.1. Information on Basic Physical and Chemical Properties

Physical State

Gum

Colour

Translucent

Odour

Odourless

Odour Threshold

No data available

pH

No data available

Evaporation Rate

No data available

Melting Point

No data available

Freezing Point

No data available

Boiling Point

No data available

Flash Point

>135 °C (275 °F)

Auto-Ignition Temperature

No data available

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## Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Decomposition Temperature	No data available
Flammability (Solid, Gas)	Not applicable
Vapour Pressure	No data available
Relative Vapour Density At 20 °C	No data available
Relative Density	> 1 (Water=1)
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity, Kinematic	No data available
Viscosity, Dynamic	No data available
Explosive Properties	No data available
Oxidising Properties	No data available
Explosive Limits	No data available

### 9.2. Other Information

VOC content < 1 %

## SECTION 10: Stability and Reactivity

### 10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

### 10.2. Chemical Stability

Stable under recommended handling and storage conditions (see section 7).

### 10.3. Possibility Of Hazardous Reactions

Hazardous polymerization will not occur.

### 10.4. Conditions To Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

### 10.5. Incompatible Materials

Strong acids, strong bases, strong oxidizers.

### 10.6. Hazardous Decomposition Products

Carbon oxides (CO, CO<sub>2</sub>). Silicon oxides. Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapours. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

## SECTION 11: Toxicological Information

### 11.1. Information On Toxicological Effects

Acute Toxicity Not classified (Based on available data, the classification criteria are not met)

Octamethylcyclotetrasiloxane (556-67-2)	
LD50 oral rat	1540 mg/kg
LD50 dermal rabbit	794 µl/kg
LC50 inhalation rat (mg/l)	36 g/m <sup>3</sup> (Exposure time: 4 h)
Decamethylcyclopentasiloxane (541-02-6)	
LD50 Oral Rat	> 5000 mg/kg (Species: Sprague-Dawley)
LD50 Dermal Rabbit	> 2000 mg/kg (Species: New Zealand White) No deaths reported
LC50 Inhalation Rat	8,67 mg/l/4h (Species: Fischer)
Dodecamethylcyclohexasiloxane (540-97-6)	
LD50 Oral Rat	> 50 g/kg

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Skin Corrosion/Irritation	Not classified (Based on available data, the classification criteria are not met)
Eye Damage/Irritation	Not classified (Based on available data, the classification criteria are not met)
Respiratory or Skin Sensitization	Not classified (Based on available data, the classification criteria are not met)
Germ Cell Mutagenicity	Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	Not classified (Based on available data, the classification criteria are not met)
Reproductive Toxicity	Not classified (Based on available data, the classification criteria are not met)
Specific Target Organ Toxicity (Single Exposure)	Not classified (Based on available data, the classification criteria are not met)
Specific Target Organ Toxicity (Repeated Exposure)	Not classified (Based on available data, the classification criteria are not met)
Aspiration Hazard	Not classified (Based on available data, the classification criteria are not met)

## SECTION 12: Ecological Information

### 12.1. Toxicity

Ecology - General Not classified.

Octamethylcyclotetrasiloxane (556-67-2)

LC50 fish 1 > 500 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)

LC50 fish 2 > 1000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)

### 12.2. Persistence and Degradability

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Persistence and Degradability Not established.

### 12.3. Bioaccumulative Potential

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Bioaccumulative potential Not established.

### 12.4. Mobility in Soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

Octamethylcyclotetrasiloxane (556-67-2)

This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII

Decamethylcyclopentasiloxane (541-02-6)

This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII

Dodecamethylcyclohexasiloxane (540-97-6)

This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII

### 12.6. Other Adverse Effects

Other Information Avoid release to the environment.

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### SECTION 13: Disposal Considerations

#### 13.1. Waste Treatment Methods

Product/Packaging Disposal      Dispose of contents/container in accordance with local, regional, national, and international regulations.  
Recommendations  
Ecology - Waste Materials      Avoid release to the environment.

### SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

In accordance with ADR / RID / IMDG / IATA / ADN

<b>14.1. UN Number</b>
Not regulated for transport
<b>14.2. UN Proper Shipping Name</b>
Not regulated for transport
<b>14.3. Transport Hazard Class(Es)</b>
Not regulated for transport
<b>14.4. Packing Group</b>
Not regulated for transport
<b>14.5. Environmental Hazards</b>
Not regulated for transport

#### 14.6. Special Precautions For User

No additional information available

#### 14.7. Transport in Bulk According to Annex II of MARPOL and The IBC Code

Not applicable

### SECTION 15: Regulatory Information

#### 15.1. Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture

##### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains a substance on the REACH candidate list in concentration  $\geq 0.1\%$  or with a lower specific limit:

Octamethylcyclotetrasiloxane (D4) (EC 209-136-7, CAS 556-67-2)

Decamethylcyclopentasiloxane (D5) (EC 208-764-9, CAS 541-02-6),

Dodecamethylcyclohexasiloxane (D6) (EC 208-762-8, CAS 540-97-6)

Contains no REACH Annex XIV substances

##### 15.1.2. National Regulations

No additional information available

#### 15.2. Chemical Safety Assessment

No chemical safety assessment has been carried out

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According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### SECTION 16: Other Information

#### Indication of Changes

Section	Section Header	Change	Date Changed
1	Identification of the Substance/mixture and of the Company/Undertaking	Modified	09/04/2020
2	Hazards identification	Modified	09/04/2020
3	Composition/information on ingredients	Modified	09/04/2020
11	Toxicological information	Modified	09/04/2020
15	Regulatory information	Modified	09/04/2020

Date of Preparation or Latest Revision 09/04/2020

Revision

Data Sources

Information and data obtained and used in the authoring of this safety data sheet could come from database subscriptions, official government regulatory body websites, product/ingredient manufacturer or supplier specific information, and/or resources that include substance specific data and classifications according to GHS or their subsequent adoption of GHS.

Other Information

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

#### Abbreviations and Acronyms

ACGIH – American Conference of Governmental Industrial Hygienists  
ADN – European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways  
ADR – European Agreement Concerning the International Carriage of Dangerous Goods by Road  
ATE – Acute Toxicity Estimate  
BCF – Bioconcentration Factor  
BEI – Biological Exposure Indices (BEI)  
BOD – Biochemical Oxygen Demand  
CAS No. – Chemical Abstracts Service Number  
CLP – Classification, Labeling and Packaging Regulation (EC) No 1272/2008  
COD – Chemical Oxygen Demand  
EC – European Community  
EC50 – Median Effective Concentration  
EEC – European Economic Community  
EINECS – European Inventory of Existing Commercial Chemical Substances  
EmS-No. (Fire) – IMDG Emergency Schedule Fire  
EmS-No. (Spillage) – IMDG Emergency Schedule Spillage  
EU – European Union  
ErC50 – EC50 in Terms of Reduction Growth Rate  
GHS – Globally Harmonized System of Classification and Labeling of Chemicals  
IARC – International Agency for Research on Cancer  
IATA – International Air Transport Association  
IBC Code – International Bulk Chemical Code  
IMDG – International Maritime Dangerous Goods  
IPRV – Ilgalaikio Poveikio Ribinis Dydis  
IOELV – Indicative Occupational Exposure Limit Value  
LC50 – Median Lethal Concentration  
LD50 – Median Lethal Dose  
LOAEL – Lowest Observed Adverse Effect Level  
LOEC – Lowest-Observed-Effect Concentration  
Log K<sub>oc</sub> – Soil Organic Carbon-water Partitioning Coefficient  
Log K<sub>ow</sub> – Octanol/water Partition Coefficient  
Log P<sub>ow</sub> – Ratio of the equilibrium concentration (C) of a dissolved substance in a two-phase system consisting of two largely immiscible solvents, in this case octanol and water  
MAK – Maximum Workplace Concentration/Maximum Permissible Concentration

MARPOL – International Convention for the Prevention of Pollution  
NDS – Najwyższe Dopuszczalne Steżenie  
NDSCh – Najwyższe Dopuszczalne Steżenie Chwilowe  
NDSP – Najwyższe Dopuszczalne Steżenie Pulapowe  
NOAEL – No-Observed Adverse Effect Level  
NOEC – No-Observed Effect Concentration  
NRD – Nevirsytinas Ribinis Dydis  
NTP – National Toxicology Program  
OEL – Occupational Exposure Limits  
PBT – Persistent, Bioaccumulative and Toxic  
PEL – Permissible Exposure Limit  
pH – Potential Hydrogen  
REACH – Registration, Evaluation, Authorisation, and Restriction of Chemicals  
RID – Regulations Concerning the International Carriage of Dangerous Goods by Rail  
SADT – Self Accelerating Decomposition Temperature  
SDS – Safety Data Sheet  
STEL – Short Term Exposure Limit  
TA-Luft – Technische Anleitung zur Reinhaltung der Luft  
TEL TRK – Technical Guidance Concentrations  
ThOD – Theoretical Oxygen Demand  
TLM – Median Tolerance Limit  
TLV – Threshold Limit Value  
TPRD – Trumpalaikio Poveikio Ribinis Dydis  
TRGS 510 – Technische Regel für Gefahrstoffe 510 – Lagerung von Gefahrstoffen in ortsbeweglichen Behältern  
TRGS 552 – Technische Regeln für Gefahrstoffe – N-Nitrosamine  
TRGS 900 – Technische Regel für Gefahrstoffe 900 – Arbeitsplatzgrenzwerte  
TRGS 903 – Technische Regel für Gefahrstoffe 903 – Biologische Grenzwerte  
TSCA – Toxic Substances Control Act  
TWA – Time Weighted Average  
VOC – Volatile Organic Compounds  
VLA-EC – Valor Límite Ambiental Exposición de Corta Duración  
VLA-ED – Valor Límite Ambiental Exposición Diaria  
VLE – Valeur Limite D'exposition  
VME – Valeur Limite De Moyenne Exposition  
vPvB – Very Persistent and Very Bioaccumulative  
WEL – Workplace Exposure Limit  
WGK – Wassergefährdungsklasse

Nusil EU GHS SDS

The information provided in this Safety Data Sheet (SDS) was prepared based on data believed to be accurate as of the date of this SDS. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL TECHNOLOGY LLC AND ITS AFFILIATED COMPANIES ("NUSIL") EXPRESSLY DISCLAIMS ANY AND ALL REPRESENTATIONS AND WARRANTIES REGARDING THE INFORMATION CONTAINED HEREIN



# MED-4020 Part A

## Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

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INCLUDING, WITHOUT LIMITATION, AS TO ACCURACY, COMPLETENESS, FITNESS FOR PURPOSE OR USE, MERCHANTABILITY, NON-INFRINGEMENT, PERFORMANCE, SAFETY, SUITABILITY AND STABILITY. This SDS is intended as a guide to the appropriate use, handling, storage and disposal of the product to which it relates by properly trained personnel, and is not intended to be comprehensive. Users of NuSil's products are advised to perform their own tests and to exercise their own judgment to determine the safety, suitability and appropriate use, handling, storage and disposal of each product and product combination for their own purposes and uses. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL DISCLAIMS LIABILITY FOR, AND BY USING NUSIL'S PRODUCTS PURCHASER AGREES THAT UNDER NO CIRCUMSTANCES SHALL NUSIL BE LIABLE FOR, SPECIAL, INDIRECT, INCIDENTAL, PUNITIVE OR CONSEQUENTIAL DAMAGES OF ANY TYPE OR KIND, INCLUDING WITHOUT LIMITATION, FOR LOSS OF PROFITS, REPUTATIONAL DAMAGE, PRODUCT RECALL OR BUSINESS INTERRUPTION.

# MED-4020 Part B

## Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830  
Revision date: 09/04/2020 Date of issue: 16/01/2014

Version: 3.0

## SECTION 1: Identification of the Substance/mixture and of the Company/Undertaking

### 1.1. Product Identifier

Product form	Mixture
Product Name	MED-4020 Part B
Synonyms	Silicone Elastomer

### 1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

#### 1.2.1. Relevant Identified Uses

Use of the Substance/Mixture For professional use only.

#### 1.2.2. Uses Advised Against

No additional information available

### 1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology Europe  
1198 Avenue Maurice Donat  
Le Natura Bt. 2  
06250 Mougins  
France  
+33 4 92 96 93 31  
[ehs@nusil.com](mailto:ehs@nusil.com)  
[www.nusil.com](http://www.nusil.com)

### 1.4. Emergency Telephone Number

Emergency Number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC  
(International and Maritime)  
+(44)-870-8200418  
+(353)-19014670

## SECTION 2: Hazards Identification

### 2.1. Classification of the Substance or Mixture

**Classification According to Regulation (EC) No. 1272/2008 [CLP]**

Not classified

### 2.2. Label Elements

**Labelling According to Regulation (EC) No. 1272/2008 [CLP]**

No labelling applicable

### 2.3. Other Hazards

Contains vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

Other Hazards Not Contributing to the Classification Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

## SECTION 3: Composition/Information on Ingredients

### 3.1. Substances

Not applicable

# MED-4020 Part B

## Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 3.2. Mixture

Name	Product Identifier	%	Classification According to Regulation (EC) No. 1272/2008 [CLP]
Siloxanes and Silicones, dimethyl, methyl hydrogen	(CAS-No.) 68037-59-2	< 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335
Cyclohexanol, 1-ethynyl-	(CAS-No.) 78-27-3 (EC-No.) 201-100-9	< 1	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Skin Irrit. 2, H315 Eye Irrit. 2, H319
Octamethylcyclotetrasiloxane	(CAS-No.) 556-67-2 (EC-No.) 209-136-7 (EC Index-No.) 014-018-00-1	< 1	Flam. Liq. 3, H226 Acute Tox. 4 (Oral), H302 Repr. 2, H361f Aquatic Chronic 4, H413
Decamethylcyclopentasiloxane	(CAS-No.) 541-02-6 (EC-No.) 208-764-9	< 5	Not classified
Dodecamethylcyclohexasiloxane	(CAS-No.) 540-97-6 (EC-No.) 208-762-8	< 5	Not classified

## SECTION 4: First Aid Measures

### 4.1. Description of First-aid Measures

First-Aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-Aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-Aid Measures After Skin Contact	Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists.
First-Aid Measures After Eye Contact	Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.
First-Aid Measures After Ingestion	Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Effects	Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/Effects After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Effects After Skin Contact	Prolonged exposure may cause skin irritation.
Symptoms/Effects After Eye Contact	May cause slight irritation to eyes.
Symptoms/Effects After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None expected under normal conditions of use.

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#### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

### SECTION 5: Firefighting Measures

#### 5.1. Extinguishing Media

Suitable Extinguishing Media	Water spray, fog, carbon dioxide (CO <sub>2</sub> ), alcohol-resistant foam, or dry chemical.
Unsuitable Extinguishing Media	Do not use a heavy water stream. Use of heavy stream of water may spread fire.

#### 5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard	Not considered flammable but may burn at high temperatures.
Explosion Hazard	Product is not explosive.
Reactivity	Hazardous reactions will not occur under normal conditions.

#### 5.3. Advice for Firefighters

Precautionary Measures Fire	Exercise caution when fighting any chemical fire.
Firefighting Instructions	Use water spray or fog for cooling exposed containers.
Protection During Firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.

### SECTION 6: Accidental Release Measures

#### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures	Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapour, mist, spray).
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##### 6.1.1. For Non-Emergency Personnel

Protective Equipment	Use appropriate personal protective equipment (PPE).
Emergency Procedures	Evacuate unnecessary personnel.

##### 6.1.2. For Emergency Responders

Protective Equipment	Equip cleanup crew with proper protection.
Emergency Procedures	Ventilate area. Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

#### 6.2. Environmental Precautions

Prevent entry to sewers and public waters.

#### 6.3. Methods and Materials for Containment and Cleaning Up

For Containment	Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods For Cleaning Up	Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

#### 6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

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According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### SECTION 7: Handling And Storage

#### 7.1. Precautions for Safe Handling

Precautions for Safe Handling	Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing vapours, mist, spray.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety procedures.

#### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures	Comply with applicable regulations.
Storage Conditions	Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.
Incompatible Materials	Strong acids, strong bases, strong oxidizers.

#### 7.3. Specific End Use(S)


For extrusion, transfer and compression molding and calendaring. For professional use only.

### SECTION 8: Exposure Controls/Personal Protection

#### 8.1. Control Parameters

No additional information available

#### 8.2. Exposure Controls

Appropriate Engineering Controls	Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.
Personal Protective Equipment	Gloves. Protective clothing. Protective goggles. 
Materials for Protective Clothing	Chemically resistant materials and fabrics.
Hand Protection	Wear protective gloves.
Eye Protection	Chemical safety goggles.
Skin and Body Protection	Wear suitable protective clothing.
Respiratory Protection	If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.
Other Information	When using, do not eat, drink or smoke.

### SECTION 9: Physical and Chemical Hazards

#### 9.1. Information on Basic Physical and Chemical Properties

Physical State	Gum
Colour	Translucent
Odour	Odourless
Odour Threshold	No data available
pH	No data available

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Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	>135 °C (275 °F)
Auto-Ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (Solid, Gas)	Not applicable
Vapour Pressure	No data available
Relative Vapour Density At 20 °C	No data available
Relative Density	> 1 (Water=1)
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity, Kinematic	No data available
Viscosity, Dynamic	No data available
Explosive Properties	No data available
Oxidising Properties	No data available
Explosive Limits	No data available

### 9.2. Other Information

VOC content < 1 %

## SECTION 10: Stability and Reactivity

### 10.1. Reactivity

Contact with water, alcohols, acids or bases, and many metals or metallic compounds can liberate flammable Hydrogen gas which can form explosive mixtures in air.

### 10.2. Chemical Stability

Stable at normal conditions.

### 10.3. Possibility Of Hazardous Reactions

Evolved hydrogen gas is flammable and may form explosive mixtures with air.

### 10.4. Conditions To Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

### 10.5. Incompatible Materials

Water, alcohols, acids, bases, strong oxidizing agents, catalytic metals, metallic compounds.

### 10.6. Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat condition may evolve the following hazardous decomposition product: Flammable hydrogen gas. Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde.

## SECTION 11: Toxicological Information

### 11.1. Information On Toxicological Effects

Acute Toxicity Not classified (Based on available data, the classification criteria are not met)

Octamethylcyclotetrasiloxane (556-67-2)	
LD50 oral rat	1540 mg/kg
LD50 dermal rabbit	794 µl/kg
LC50 inhalation rat (mg/l)	36 g/m <sup>3</sup> (Exposure time: 4 h)

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Decamethylcyclopentasiloxane (541-02-6)	
LD50 Oral Rat	> 5000 mg/kg (Species: Sprague-Dawley)
LD50 Dermal Rabbit	> 2000 mg/kg (Species: New Zealand White) No deaths reported
LC50 Inhalation Rat	8,67 mg/l/4h (Species: Fischer)
Dodecamethylcyclohexasiloxane (540-97-6)	
LD50 Oral Rat	> 50 g/kg
Skin Corrosion/Irritation	Not classified (Based on available data, the classification criteria are not met)
Eye Damage/Irritation	Not classified (Based on available data, the classification criteria are not met)
Respiratory or Skin Sensitization	Not classified (Based on available data, the classification criteria are not met)
Germ Cell Mutagenicity	Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	Not classified (Based on available data, the classification criteria are not met)
Reproductive Toxicity	Not classified (Based on available data, the classification criteria are not met)
Specific Target Organ Toxicity (Single Exposure)	Not classified (Based on available data, the classification criteria are not met)
Specific Target Organ Toxicity (Repeated Exposure)	Not classified (Based on available data, the classification criteria are not met)
Aspiration Hazard	Not classified (Based on available data, the classification criteria are not met)

## SECTION 12: Ecological Information

### 12.1. Toxicity

Ecology - General Not classified.

Octamethylcyclotetrasiloxane (556-67-2)	
LC50 fish 1	> 500 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
LC50 fish 2	> 1000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)

### 12.2. Persistence and Degradability

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Persistence and Degradability	Not established.

### 12.3. Bioaccumulative Potential

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Bioaccumulative potential	Not established.

### 12.4. Mobility in Soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

Octamethylcyclotetrasiloxane (556-67-2)	
This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII	
Decamethylcyclopentasiloxane (541-02-6)	
This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII	

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Dodecamethylcyclohexasiloxane (540-97-6)

This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII

### 12.6. Other Adverse Effects

Other Information Avoid release to the environment.

## SECTION 13: Disposal Considerations

### 13.1. Waste Treatment Methods

Product/Packaging Disposal Dispose of contents/container in accordance with local, regional, national, and international regulations.  
Recommendations  
Ecology - Waste Materials Avoid release to the environment.

## SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

In accordance with ADR / RID / IMDG / IATA / ADN

### 14.1. UN Number

Not regulated for transport

### 14.2. UN Proper Shipping Name

Not regulated for transport

### 14.3. Transport Hazard Class(Es)

Not regulated for transport

### 14.4. Packing Group

Not regulated for transport

### 14.5. Environmental Hazards

Not regulated for transport

### 14.6. Special Precautions For User

No additional information available

### 14.7. Transport in Bulk According to Annex II of MARPOL and The IBC Code

Not applicable

## SECTION 15: Regulatory Information

### 15.1. Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains a substance on the REACH candidate list in concentration  $\geq 0.1\%$  or with a lower specific limit:

Octamethylcyclotetrasiloxane (D4) (EC 209-136-7, CAS 556-67-2)

Decamethylcyclopentasiloxane (D5) (EC 208-764-9, CAS 541-02-6),

Dodecamethylcyclohexasiloxane (D6) (EC 208-762-8, CAS 540-97-6)

Contains no REACH Annex XIV substances

#### 15.1.2. National Regulations

No additional information available

### 15.2. Chemical Safety Assessment

No chemical safety assessment has been carried out



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### SECTION 16: Other Information

#### Indication of Changes

Section	Section Header	Change	Date Changed
1	Identification of the Substance/mixture and of the Company/Undertaking	Modified	09/04/2020
2	Hazards identification	Modified	09/04/2020
3	Composition/information on ingredients	Modified	09/04/2020
10	Stability and Reactivity	Modified	09/04/2020
11	Toxicological information	Modified	09/04/2020
15	Regulatory information	Modified	09/04/2020

Date of Preparation or Latest Revision 09/04/2020

Revision

Data Sources

Information and data obtained and used in the authoring of this safety data sheet could come from database subscriptions, official government regulatory body websites, product/ingredient manufacturer or supplier specific information, and/or resources that include substance specific data and classifications according to GHS or their subsequent adoption of GHS.

Other Information

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

#### Abbreviations and Acronyms

ACGIH - American Conference of Governmental Industrial Hygienists  
ADN - European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways  
ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road  
ATE - Acute Toxicity Estimate  
BCF - Bioconcentration Factor  
BEI - Biological Exposure Indices (BEI)  
BOD - Biochemical Oxygen Demand  
CAS No. - Chemical Abstracts Service Number  
CLP - Classification, Labeling and Packaging Regulation (EC) No 1272/2008  
COD - Chemical Oxygen Demand  
EC - European Community  
EC50 - Median Effective Concentration  
EEC - European Economic Community  
EINECS - European Inventory of Existing Commercial Chemical Substances  
EmS-No. (Fire) - IMDG Emergency Schedule Fire  
EmS-No. (Spillage) - IMDG Emergency Schedule Spillage  
EU - European Union  
ErC50 - EC50 in Terms of Reduction Growth Rate  
GHS - Globally Harmonized System of Classification and Labeling of Chemicals  
IARC - International Agency for Research on Cancer  
IATA - International Air Transport Association  
IBC Code - International Bulk Chemical Code  
IMDG - International Maritime Dangerous Goods  
IPRV - Ilgalaikio Poveikio Ribinis Dydis  
IOELV - Indicative Occupational Exposure Limit Value  
LC50 - Median Lethal Concentration  
LD50 - Median Lethal Dose  
LOAEL - Lowest Observed Adverse Effect Level  
LOEC - Lowest-Observed-Effect Concentration  
Log Koc - Soil Organic Carbon-water Partitioning Coefficient  
Log Kow - Octanol/water Partition Coefficient  
Log Pow - Ratio of the equilibrium concentration (C) of a dissolved substance in a two-phase system consisting of two largely immiscible solvents, in this case octanol and water  
MAK - Maximum Workplace Concentration/Maximum Permissible Concentration

MARPOL - International Convention for the Prevention of Pollution  
NDS - Najwyższe Dopuszczalne Steżenie  
NDSCh - Najwyższe Dopuszczalne Steżenie Chwilowe  
NDSP - Najwyższe Dopuszczalne Steżenie Pulpowe  
NOAEL - No-Observed Adverse Effect Level  
NOEC - No-Observed Effect Concentration  
NRD - Nevirsytinas Ribinis Dydis  
NTP - National Toxicology Program  
OEL - Occupational Exposure Limits  
PBT - Persistent, Bioaccumulative and Toxic  
PEL - Permissible Exposure Limit  
pH - Potential Hydrogen  
REACH - Registration, Evaluation, Authorisation, and Restriction of Chemicals  
RID - Regulations Concerning the International Carriage of Dangerous Goods by Rail  
SADT - Self Accelerating Decomposition Temperature  
SDS - Safety Data Sheet  
STEL - Short Term Exposure Limit  
TA-Luft - Technische Anleitung zur Reinhaltung der Luft  
TEL TRK - Technical Guidance Concentrations  
ThOD - Theoretical Oxygen Demand  
TLM - Median Tolerance Limit  
TLV - Threshold Limit Value  
TPRD - Trumpalaikio Poveikio Ribinis Dydis  
TRGS 510 - Technische Regel für Gefahrstoffe 510 - Lagerung von Gefahrstoffen in ortsbeweglichen Behältern  
TRGS 552 - Technische Regeln für Gefahrstoffe - N-Nitrosamine  
TRGS 900 - Technische Regel für Gefahrstoffe 900 - Arbeitsplatzgrenzwerte  
TRGS 903 - Technische Regel für Gefahrstoffe 903 - Biologische Grenzwerte  
TSCA - Toxic Substances Control Act  
TWA - Time Weighted Average  
VOC - Volatile Organic Compounds  
VLA-EC - Valor Límite Ambiental Exposición de Corta Duración  
VLA-ED - Valor Límite Ambiental Exposición Diaria  
VLE - Valeur Limite D'exposition  
VME - Valeur Limite De Moyenne Exposition  
vPvB - Very Persistent and Very Bioaccumulative  
WEL - Workplace Exposure Limit  
WGK - Wassergefährdungsklasse

Nusil EU GHS SDS

The information provided in this Safety Data Sheet (SDS) was prepared based on data believed to be accurate as of the date of this SDS. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL TECHNOLOGY LLC AND ITS AFFILIATED COMPANIES ("NUSIL") EXPRESSLY DISCLAIMS ANY AND ALL

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# **Polymer Systems** Technology Limited

## Silicone Sales & Services UK - Ireland - Benelux

© 2022 - **Polymer Systems Technology Limited™**  
Unit 2. Network 4. Cressex Business Park,  
Lincoln Road, High Wycombe, Bucks. HP12 3RF

tel: +44 (0) 1494 446610

web: <https://www.silicone-polymers.com>

email: [sales@silicone-polymers.co.uk](mailto:sales@silicone-polymers.co.uk)

